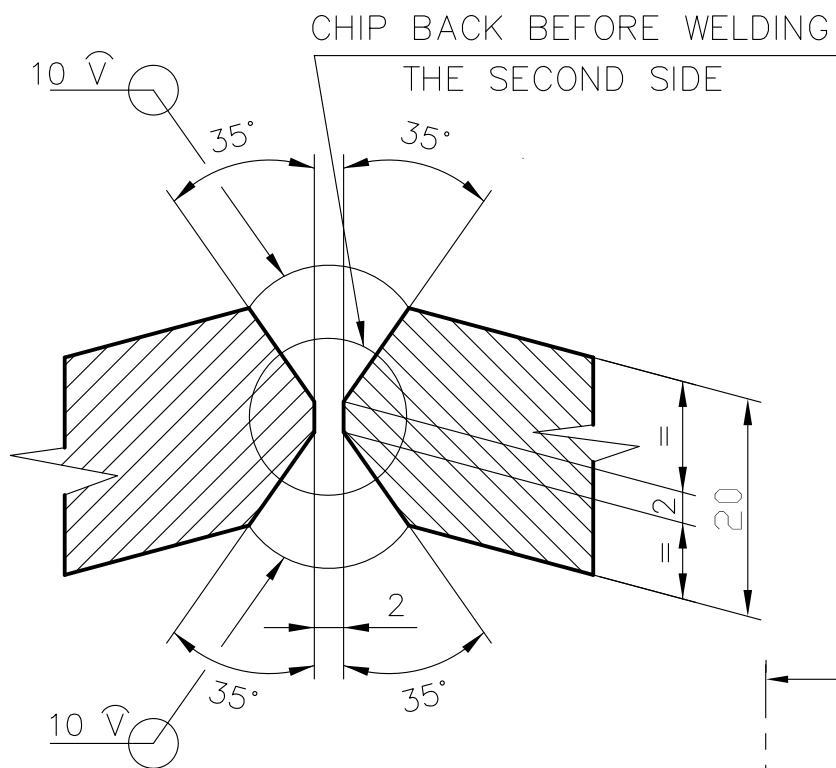


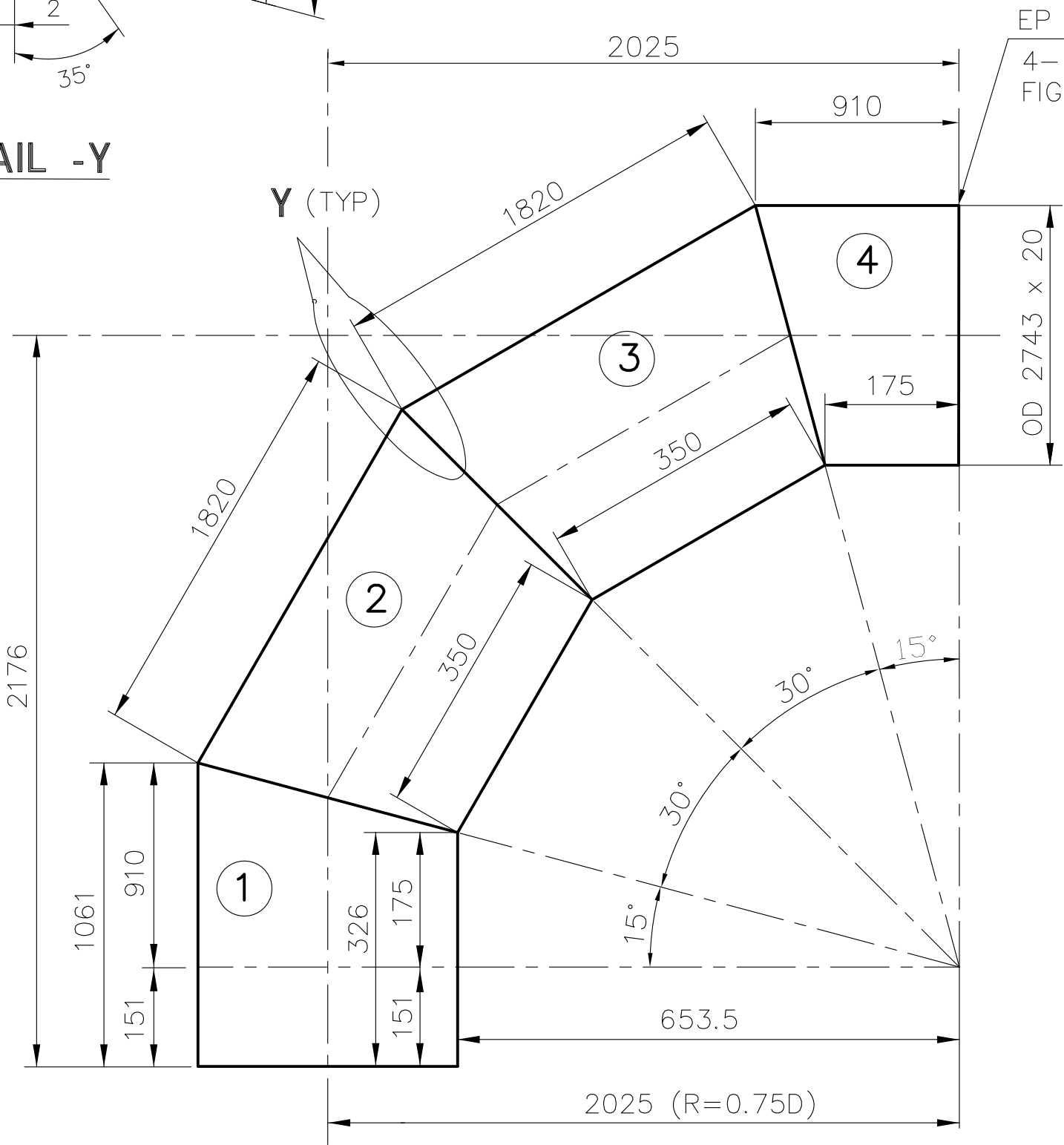
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3-80-468-32803

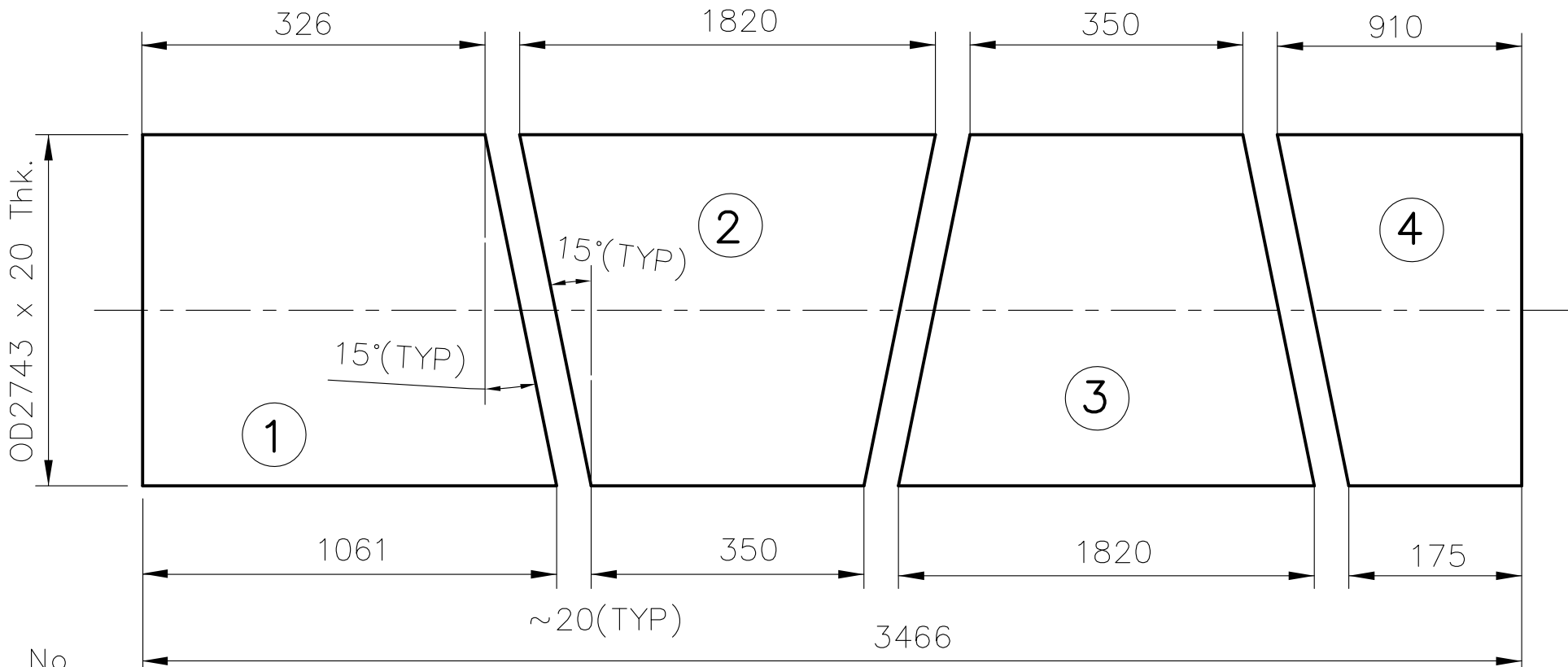
DRAWING No



DETAIL -Y



EP AS PER DRG. No.
4-80-999-93079
FIG-A , d1=2729(TYP)

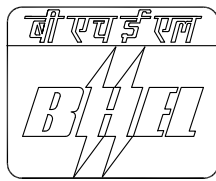


NOTE:

- 1 PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER THE CUTTING PLAN.
- 2 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- 3 FULL PENETRATION OF WELDS TO BE ENSURED.
- 4 FOR SHOP PAINTING/COATING REFER APPROVED PAINTING SCHEDULE & Q.P.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01	P.F.PIPE ø2743x20 : L=3466	3-80-468-32587				
			07	15 011 150 0000 IS 2062 Fe410A	4654	265
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	UNIT WT.	
			VAR NO.	MATERIAL SPEC.	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME	SIGN	DATE	NO OF ITEMS
	I.BISWAS	-Sd-	11.02.15	
	S.RAMAMURTHY	-Sd-	11.02.15	

REV	DATE	ALTERED	DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	REF TO ASSY DRG	ITEM No.
		APPROVED	CODE	C/M/F	N.T.S	~4655		
ZONE			TITLE			CARD CODE	DRAWING No.	REV
			90° MITRE BEND R=2025 OD2743x20			U 01	3-80-468-32803	00